

TECHNICAL DATA BULLETIN

Vanishing Oil 325

Description:

Vanishing Oil 325 is a light-medium viscosity fluid compounded with additives for use in metal rolling, metal stamping and forming operations. This product contains a solvent carrier which evaporates quickly leaving a minimum amount of residue behind. VO 325 contains a special extreme pressure additive, giving greater lubricity for difficult operations

Properties:

chemical composition	aliphatic hydrocarbons
appearance	colorless liquid
odor	little or no odor
specific gravity	0.759
flash point	125°F

Advantages:

- Keeps tooling clean, improving tool life.
- High flash point compared to other “vanishing oils.”
- Contains no sulfur or chlorinated products which may lead to corrosion problems.
- Can be applied by roller, dip, wipe, or airless spray.
- Suitable for aluminum, light stainless or mild steel.
- Does not require cleaning after machine or forming.
- Prevents buildup on rollers.

Packaging:

5 gallon pails
55 gallon drums
330 gallon tote tanks
6000 gallon tank trucks