

TECHNICAL DATA BULLETIN

Shur Cut 429

Description:

Shur Cut 429 is an economical, general purpose, soluble oil designed for medium to heavy duty machining and grinding applications.

Shur Cut 429 is formulated with extreme pressure additives for good tool life and finish. Also, it contains inhibitors to protect machine tools and parts against corrosion.

This versatile product can be used on all ferrous, copper, and aluminum alloys.

Properties:

appearance	light brown liquid
odor	slight oil odor
specific gravity	0.933
flash point	350°F
foaming tendency	slight
solubility	oil or water
normal working concentrations	1:10 to 1:40
normal working temperatures	ambient
pH @ normal working concentrations	8.5 - 9.5

Packaging:

5 gallon pails
55 gallon drums
250 gallon totes